

### Blind-hole screw tap



**ATORN**

#### Application

- Metric fine thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- Strong chip transport backwards
- Minimum thread radial relief
- Tolerance field 6H
- DIN 374
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiN-coated



### Technical Data

Product number	<b>1014509 106</b>
Thread type x nominal diameter	MF6
Pitch	0.75 mm
Core hole diameter	5.25 mm
Length	80 mm
Shank diameter	4.5 mm
Shank square	3.4 mm
DIN	374
Manufacturer Part Number	11290595
Commodity Code	82074010



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