

Blind-hole screw tap



ATORN

Application

- Metric fine thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm²

Execution

- Strong chip transport backwards
- Minimum thread radial relief
- Tolerance field 6H
- DIN 374
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiN-coated



Technical Data

Product number	1014509 109
Thread type x nominal diameter	MF8
Pitch	1.00 mm
Core hole diameter	7.00 mm
Length	90 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
DIN	374
Manufacturer Part Number	11290596
Commodity Code	82074010



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