

Blind-hole screw tap



ATORN

Application

- Metric fine thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm²

Execution

- For light chip transport backwards
- Tolerance field 6H
- DIN 374
- Right-hand spiral flute approx. 15°
- DIN chamfer shape C (2-3 turns)
- HSS-E



Technical Data

Product number	1014507 143
Thread type x nominal diameter	MF30
Pitch	2.00 mm
Core hole diameter	28.00 mm
Length	150 mm
Shank diameter	22.0 mm
Shank square	18.0 mm
DIN	374
Manufacturer Part Number	11290581
Commodity Code	82074010



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