

Blind-hole screw tap



ATORN

Application

- Metric fine thread
- Blind holes
- Max. drilling depth 3xD
- For high machining performance in grey cast iron

Execution

- Tolerance field 6HX
- DIN 374
- DIN chamfer shape C (2-3 turns)
- HSS-E, nitrided



Technical Data

Product number	1014514 117
Thread type x nominal diameter	MF12
Pitch	1.50 mm
Core hole diameter	10.50 mm
Length	100 mm
Shank diameter	9.0 mm
Shank square	7.0 mm
DIN	374
Manufacturer Part Number	11290537
Commodity Code	82074010



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