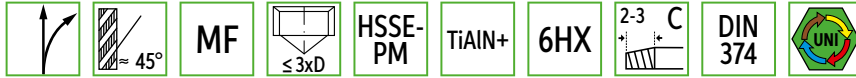


### Blind-hole screw tap



#### Application

- Metric fine thread
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

#### Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- Longer flutes
- DIN chamfer shape C (2-3 turns)
- HSS-E-PM GLT-1



### Technical Data

Product number	1014522 112
Thread type x nominal diameter	MF18
Pitch	1.50 mm
Core hole diameter	16.50 mm
Length	110 mm
Shank diameter	14.0 mm
Shank square	11.0 mm
DIN	374
Manufacturer Part Number	C576A601.0390
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com