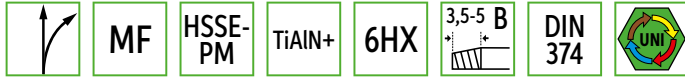


Through-hole screw tap



Application

- Metric thread
- Through holes
- Max. drilling depth 3xD
- For universal application in almost all materials

Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- Longer flutes
- DIN chamfer shape B (4-5 turns)
- HSS-E-PM GLT-1



Technical Data

Product number	1014521 109
Thread type x nominal diameter	MF12
Pitch	1.50 mm
Core hole diameter	10.50 mm
Length	100 mm
Shank diameter	9.0 mm
Shank square	7.0 mm
DIN	374
Manufacturer Part Number	C020A601.0303
Commodity Code	82074010

