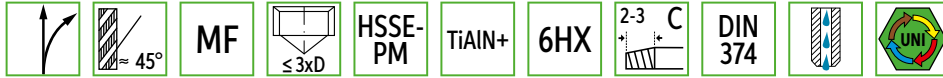


### Blind-hole screw tap



#### Application

- Metric fine thread
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

#### Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- With axial internal cooling
- Longer flutes
- DIN chamfer shape C (2-3 turns)
- HSS-E-PM GLT-1



### Technical Data

Product number	<b>1014522 203</b>
Thread type x nominal diameter	MF6
Pitch	0.75 mm
Core hole diameter	5.20 mm
Length	80 mm
Shank diameter	4.5 mm
Shank square	3.4 mm
DIN	374
Manufacturer Part Number	C581A601.0229
Commodity Code	82074010



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