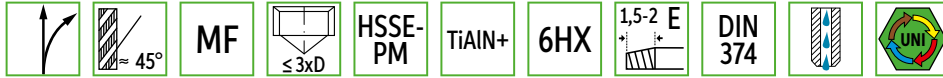


Blind-hole screw tap



Application

- Metric fine thread
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- With axial internal cooling
- Longer flutes
- DIN chamfer shape E (1.5-2 turns)
- HSS-E-PM GLT-1



Technical Data

Product number	1014523 213
Thread type x nominal diameter	MF20
Pitch	1.50 mm
Core hole diameter	18.50 mm
Length	125 mm
Shank diameter	16.0 mm
Shank square	12.0 mm
DIN	374
Manufacturer Part Number	C583A601.0422
Commodity Code	82074010

