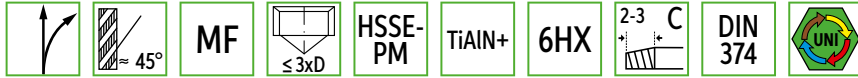


### Blind-hole screw tap



#### Application

- Metric fine thread
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

#### Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- Longer flutes
- DIN chamfer shape C (2-3 turns)
- HSS-E-PM GLT-1



### Technical Data

Product number	1014522 114
Thread type x nominal diameter	MF22
Pitch	1.50 mm
Core hole diameter	20.50 mm
Length	125 mm
Shank diameter	18.0 mm
Shank square	14.5 mm
DIN	374
Manufacturer Part Number	C576A601.0438
Commodity Code	82074010

