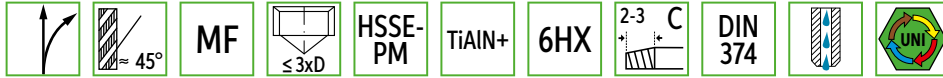


Blind-hole screw tap



Application

- Metric fine thread
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- With axial internal cooling
- Longer flutes
- DIN chamfer shape C (2-3 turns)
- HSS-E-PM GLT-1



Technical Data

Product number	1014522 215
Thread type x nominal diameter	MF24
Pitch	1.50 mm
Core hole diameter	22.50 mm
Length	140 mm
Shank diameter	18.0 mm
Shank square	14.5 mm
DIN	374
Manufacturer Part Number	C581A601.0452
Commodity Code	82074010



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