

Blind-hole screw tap



Application

- UNC thread
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- Longer flutes
- DIN chamfer shape E (1.5-2 turns)
- HSS-E-PM GLT-1



Technical Data

Product number	1014561 205
Thread type x nominal diameter in inches	UNC 1/4 in
Number of thread starts per inch	20
Core hole diameter	5.10 mm
Length	80 mm
Shank diameter	7.0 mm
Shank square	5.5 mm
Manufacturer Part Number	B582A601.5009
Commodity Code	82074010

