

### Blind-hole screw tap



#### Application

- UNC thread
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

#### Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- Longer flutes
- DIN chamfer shape E (1.5-2 turns)
- HSS-E-PM GLT-1



### Technical Data

Product number	1014561 206
Thread type x nominal diameter in inches	UNC 5/16 in
Number of thread starts per inch	18
Core hole diameter	6.60 mm
Length	90 mm
Shank diameter	8.0 mm
Shank square	6.2 mm
Manufacturer Part Number	B582A601.5010
Commodity Code	82074010



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