

Blind-hole screw tap



Application

- UNC thread
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- Longer flutes
- DIN chamfer shape E (1.5-2 turns)
- HSS-E-PM GLT-1



Technical Data

Product number	1014561 204
Number of thread starts per inch	24
Core hole diameter	3.90 mm
Length	70 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
Manufacturer Part Number	B582A601.5007
Commodity Code	82074010



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