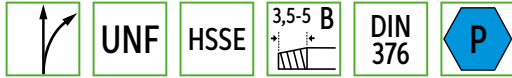


### Through-hole screw tap



**ATORN**

#### Application

- UNF thread
- Through holes
- Max. drilling depth 3xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- Straight-grooved
- DIN chamfer shape B (3-3.5 turns)



### Technical Data

Product number	<b>1014577 118</b>
Thread type x nominal diameter in inches	UNF 3/4 in
Number of thread starts per inch	16
Core hole diameter	17.50 mm
Length	110 mm
Shank diameter	14.0 mm
Shank square	11.0 mm
DIN	376
Manufacturer Part Number	11290697
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com