

Blind-hole screw tap



ATORN

Application

- UNF thread
- Blind holes
- Max. drilling depth 3xD
- Steels up to 800 N/mm²

Execution

- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)



Technical Data

Product number	1014578 111
Thread type x nominal diameter in inches	UNF 1/4 in
Number of thread starts per inch	28
Core hole diameter	5.50 mm
Length	80 mm
Shank diameter	7.0 mm
Shank square	5.5 mm
DIN	371
Manufacturer Part Number	11290700
Commodity Code	82074010



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