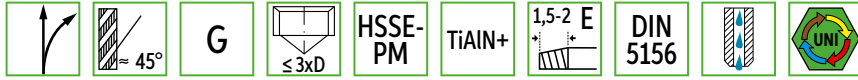


### Blind-hole screw tap



#### Application

- Whitworth pipe thread cylindrical
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

#### Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- With axial internal cooling
- Longer flutes
- DIN chamfer shape E (1.5-2 turns)
- HSS-E-PM GLT-1



### Technical Data

Product number	<b>1014592 403</b>
Thread type x nominal diameter in inches	G 3/8 in
Number of thread starts per inch	19
Core hole diameter	15.25 mm
Length	100 mm
Shank diameter	12.0 mm
Shank square	9 mm
DIN	5156
Manufacturer Part Number	C583A601.4037
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com