

### Blind-hole screw tap



#### Application

- Whitworth pipe thread cylindrical
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

#### Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- Longer flutes
- DIN chamfer shape E (1.5-2 turns)
- HSS-E-PM GLT-1



### Technical Data

Product number	1014592 306
Thread type x nominal diameter in inches	G 1 in
Number of thread starts per inch	11
Core hole diameter	30.75 mm
Length	160 mm
Shank diameter	25.0 mm
Shank square	20 mm
DIN	5156
Manufacturer Part Number	C582A601.4042
Commodity Code	82074010

