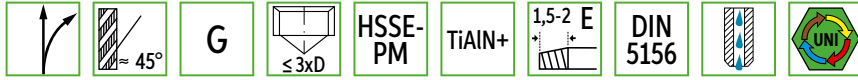


Blind-hole screw tap



Application

- Whitworth pipe thread cylindrical
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- With axial internal cooling
- Longer flutes
- DIN chamfer shape E (1.5-2 turns)
- HSS-E-PM GLT-1



Technical Data

| | |
|--|---------------|
| Product number | 1014592 406 |
| Thread type x nominal diameter in inches | G 1 in |
| Number of thread starts per inch | 11 |
| Core hole diameter | 30.75 mm |
| Length | 160 mm |
| Shank diameter | 25.0 mm |
| Shank square | 20 mm |
| DIN | 5156 |
| Manufacturer Part Number | C583A601.4042 |
| Commodity Code | 82074010 |



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