

Blind-hole screw tap



Application

- Whitworth pipe thread cylindrical
- Blind holes
- Max. drilling depth 3xD
- For universal application in almost all materials

Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- Longer flutes
- DIN chamfer shape E (1.5-2 turns)
- HSS-E-PM GLT-1



Technical Data

Product number	1014592 301
Thread type x nominal diameter in inches	G 1/8 in
Number of thread starts per inch	28
Core hole diameter	8.80 mm
Length	90 mm
Shank diameter	7.0 mm
Shank square	7 mm
DIN	5156
Manufacturer Part Number	C582A601.4035
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com