

### Through-hole screw tap



**ATORN**

#### Application

- DIN 5156
- Through holes and blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- Right-hand spiral flute approx. 15°
- DIN chamfer shape C (2-3 turns)



### Technical Data

Product number	1014598 104
Thread type x nominal diameter in inches	G 1/2 in
Number of thread starts per inch	14
Core hole diameter	19.00 mm
Length	125 mm
Shank diameter	16.0 mm
Shank square	12.0 mm
DIN	5156
Manufacturer Part Number	11290653
Commodity Code	82074010



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