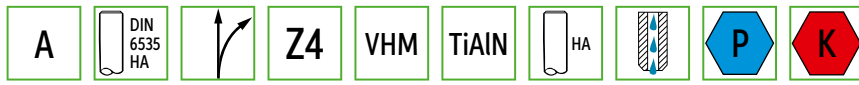


### High-performance reamer, solid carbide TiAlN With cast steel geometry for use up to 1300 N/mm<sup>2</sup>



**ATORN**

#### Application

for cutting fit tolerances **in blind holes** on modern CNC machines with steady tool and workpiece clamping up to 1300 N/mm<sup>2</sup>.



#### Execution

- Straight grooved with extremely variable pitch and internal cooling, **type A**

#### Advantage

- innovative cutting geometry ensures excellent dimensional accuracy and process reliability for very high cutting parameters
- high-quality solid carbide cutting material and coating ensure a very long service life
- Internal cooling ensures optimum chip removal

#### Notes

Make sure that tools are accurately and tightly clamped (ideally use a hydro-mechanical clamping chuck or precision collet chuck). Note: Please refer to dimension table.

### Technical Data

Product number	<b>1013522 211</b>
Cutting edge diameter	4.99 mm
Tolerance of fit	0 / +0,004 mm
Length	75 mm
Cutting edge length	12 mm
Projecting length	37 mm
Shank diameter	6 mm
Number of cutting edges	4 PCS
f steel 1300	0.4 mm/r
Manufacturer Part Number	12160159
EAN Code	4050293394986
Commodity Code	82076030



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com