

PRODUCT DATA SHEET

Solid carbide TiALN high-performance reamer





Application

for cutting fit tolerances **in blind holes** on modern CNC machines with steady tool and workpiece clamping, in stainless steels.

Execution

• Straight grooved, extremely variable pitch and internal cooling, type A

Advantage

Innovative cutting geometry provides very high stability and process reliability, with very high cutting parameters

- High-quality solid carbide cutting material and coating ensure a very long service life
- Internal cooling ensures optimal transportation of chips

Notes

Make sure that tools are accurately and tightly clamped (ideally use a hydro-mechanical clamping chuck or precision collet chuck). Note: Please refer to dimension table.

Technical Data

Product number	1013523 206
Cutting edge diameter	9 mm
Tolerance of fit	H7
Length	100 mm
Cutting edge length	20 mm
Projecting length	58 mm
Shank diameter	10 mm
Number of cutting edges	6 PCS
f stainless steel	0.15 mm/r
Manufacturer Part Number	12160773
EAN Code	4050293624885
Commodity Code	82076030

