

Knurling milling tool

Application

For conventional and CNC lathes, turning/milling centres, multi-spindle machines and short/universal lathes.

Knurling patterns: RGE 30°, RGE 45°.

Knurl cutter:

2x shape AA (RGE 30°)

1x shape BL 15°

1x shape BR 15° (RGE 45°)

Execution

- Modular design: Knurling tool can be used universally as right and left-hand version
- Changeover by simple rotation of the knurling head
- Versatile: Vertical height adjustment for use on shank sizes 20 and 25 mm
- Simple setting: Setting scale and setting spindle for fast setting of the production diameter
- Fine adjustment of the tip height by adjusting the height of the milling head spindle
- Special surface hardening for increased wear resistance

Delivery

Delivered without knurl cutter (see art. no. 1018981-1018983).



Technical Data

Product number	1018978 101
For min./max. workpiece diameter	10-250 mm
Shaft height	20 mm
Shank width	20 mm
Shaft length	134 mm
Width	68 mm
Length 2	54 mm
Height	58 mm
Suitable for knurling size	25 x 8 x 6 mm
Manufacturer Part Number	RW241-20M250608-A1
EAN Code	4030741257469
Commodity Code	82073010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com