

### Knurling milling tool

#### Application

For conventional and CNC lathes, turning/milling centres, multi-spindle machines and short/universal lathes.

Knurling patterns: RAA, RBL 30°, RBR 30°.

Knurl cutter:

1x shape BR 30° (for right-hand version)

1x shape BL 30° (for left-hand version)

1x shape AA RBL 30°/RBR 30°

#### Execution

- Modular design: Knurling tool can be used universally as right and left-hand version
- Quick changeover process: simply dismantle and rotate the knurling head
- With positioning latching for optimum initial positioning
- Fine adjustment of the knurling head via threaded spindle with scaling
- Radial and axial rotation lock for optimum tool guidance on the workpiece and improved surface quality
- Special surface hardening for increased wear resistance

#### Delivery

Delivered without knurl cutter (see art. no. 1018983-1018985).



### Technical Data

Product number	<b>1018977 101</b>
For min./max. workpiece diameter	10-300 mm
Shaft height	25 mm
Shank width	20 mm
Shaft length	129 mm
Width	33 mm
Length 2	49 mm
Height	36 mm
Suitable for knurling size	25 x 8 x 6 mm
Manufacturer Part Number	RW231-20M250608-B
EAN Code	4030741639036
Commodity Code	82073010



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