

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-23/0246
of 4 July 2023

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Ceiling Anchor DN

Product family
to which the construction product belongs

Fasteners for use in concrete for redundant non-structural
systems

Manufacturer

MKT
Metall-Kunststoff-Technik GmbH & Co. KG
Auf dem Immel 2
67685 Weilerbach
DEUTSCHLAND

Manufacturing plant

Werk 6/7

This European Technical Assessment
contains

10 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330747-00-0601, Edition 06/2018

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Specific Part

1 Technical description of the product

The Ceiling Anchor DN of size 6x40 and 6x70 is an anchor made of galvanized steel which is placed into a drilled hole and anchored by deformation-controlled expansion.
Product and product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.
The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C1

3.2 Safety in use (BWR 4)

Essential characteristic	Performance
Characteristic resistance for all load directions and modes of failure for simplified design	See Annex C1
Durability	See Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330747-00-0601, the applicable European legal act is: [97/161/EC].
The system to be applied is: 2+

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

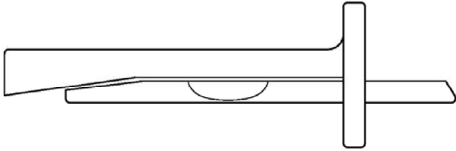
Issued in Berlin on 4 July 2023 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock
Head of Section

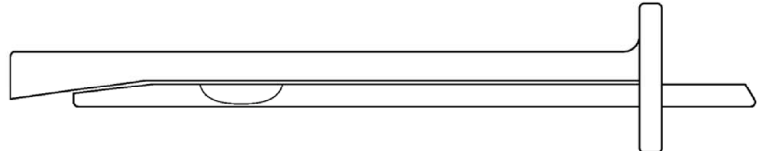
beglaubigt:
Tempel

Ceiling Anchor DN

Ceiling Anchor DN 6x40

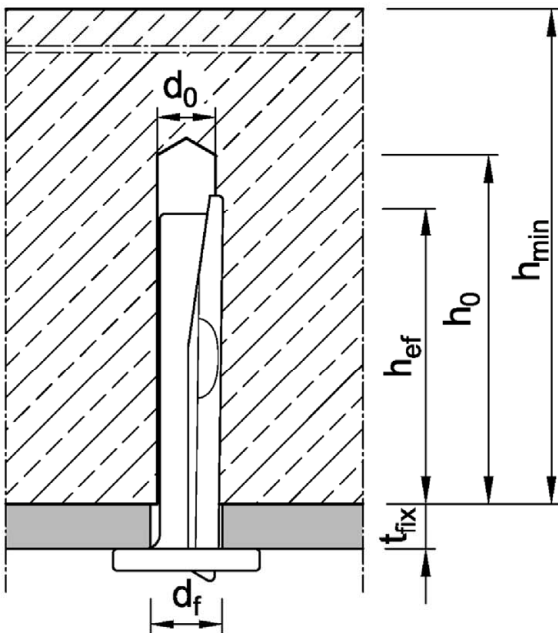


Ceiling Anchor DN 6x70

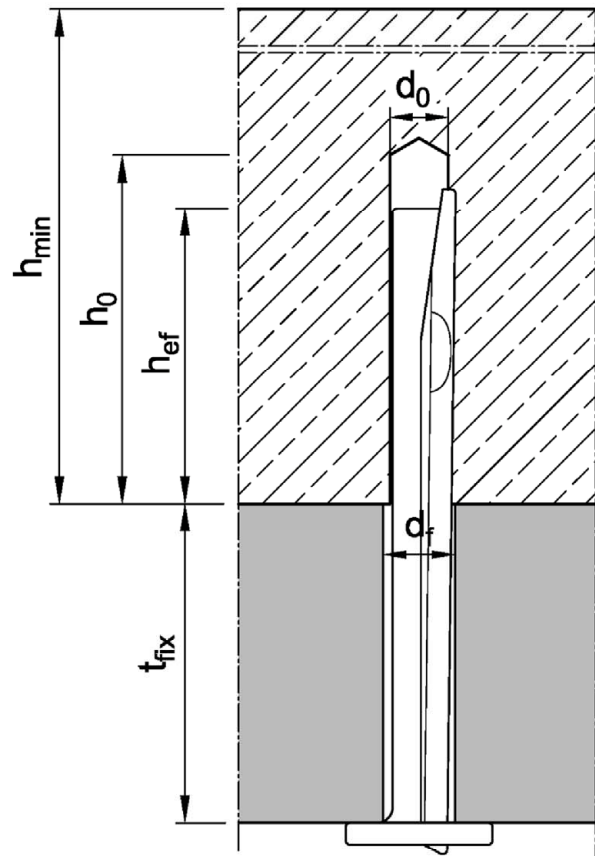


Installation condition

DN 6x40



DN 6x70



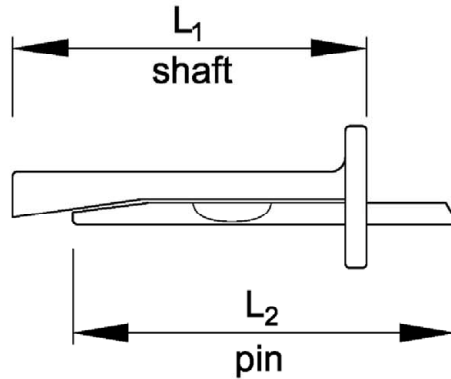
- d_0 = nominal drill hole diameter
- h_{ef} = effective anchorage depth
- h_0 = depth of drill hole
- h_{min} = minimum thickness of member
- t_{fix} = thickness of fixture
- d_f = diameter of clearance hole in the fixture

Ceiling Anchor DN

Product description
Product and installation condition

Annex A1

Marking



Marking:

e.g.: \diamond DN 6x40 or \diamond DN 6x70

\diamond Identifying mark of
manufacturing plant
DN Fastener identity

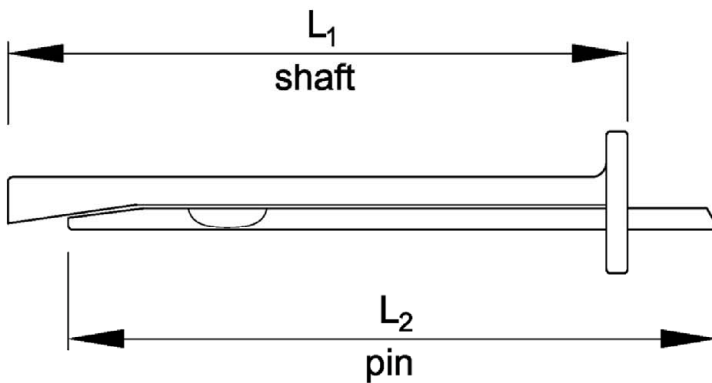


Table A1: Dimensions

Ceiling Anchor size			DN 6x40	DN 6x70
Length of shaft	L1	[mm]	40	70
Length of pin	L2	[mm]	43	73

Table A2: Materials

Part	Designation	Material
1	Shaft	Steel, galvanized $\geq 5 \mu\text{m}$
2	Pin	Steel, galvanized $\geq 5 \mu\text{m}$

Ceiling Anchor DN

Product description
Marking, Dimension, Materials

Annex A2

Specifications of intended use

Ceiling Anchor	DN 6x40	DN 6x70
Use only for redundant non-structural systems acc. to EN 1992-4:2018		
Static and quasi-static actions	✓	
Fire exposure	R30 to R120	
Base materials	compacted, reinforced or unreinforced normal weight concrete without fibres acc. to EN 206:2013 + A1:2016	
Strength classes	C20/25 to C50/60 acc. to EN 206:2013 + A1:2016	
Cracked and uncracked concrete	✓	

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Anchorages are designed according to EN 1992-4:2018, Annex G, Method C

Installation:

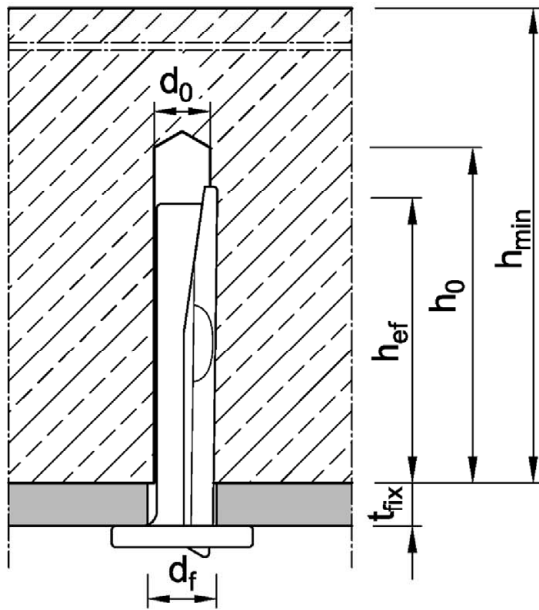
- Hole drilling by hammer drill bit or hollow drill bit
- Anchor installation carried out by appropriately qualified personal and under supervision of the person responsible for technical matters of the site
- Positioning of the drill holes without damaging the reinforcement
- Overhead installation is permitted

Ceiling Anchor DN	Annex B1
Intended use Specifications	

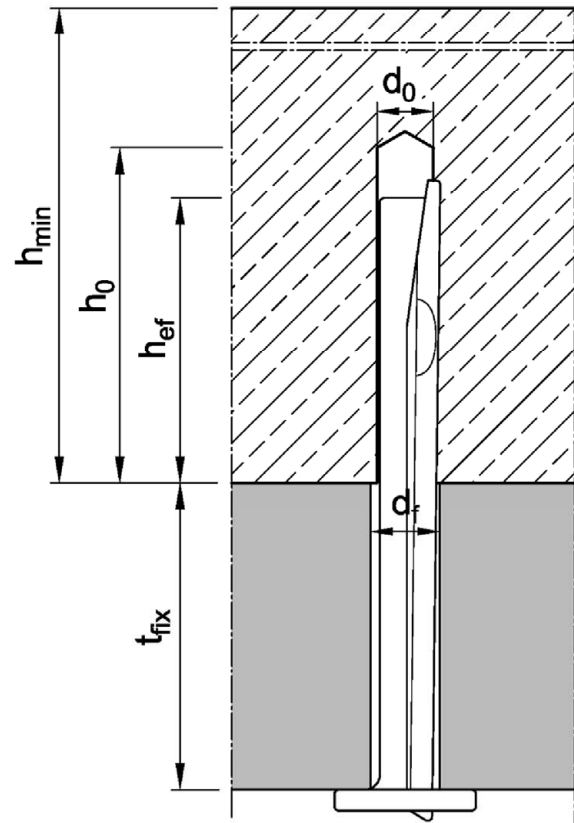
Table B1: Installation parameters

Ceiling Anchor			DN 6x40	DN 6x70
Nominal drill hole diameter	d_0	[mm]	6,0	
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	6,4	
Depth of drill hole	$h_0 \geq$	[mm]	40	
Effective anchorage depth	$h_{ef} \geq$	[mm]	32	
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	7	
Thickness of fixture	$t_{fix} \leq$	[mm]	5	35
Minimum thickness of member	h_{min}	[mm]	80	
Minimum edge distance	c_{min}	[mm]	150	
Minimum spacing	s_{min}	[mm]	200	

DN 6x40



DN 6x70

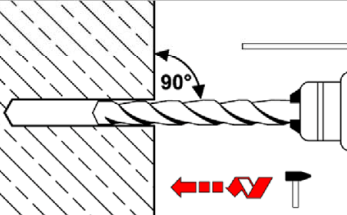
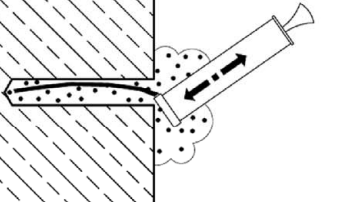
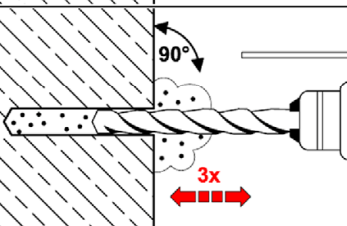
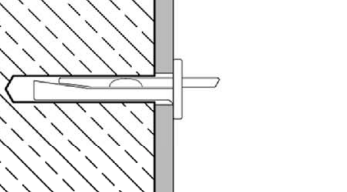
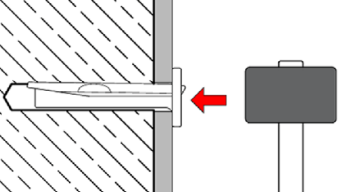


Ceiling Anchor DN

Intended use
Installation parameters

Annex B2

Installation instructions

1		<p>Drill hole perpendicular to concrete surface.</p>
2	 	<p>Blow out dust. Alternatively, vacuum clean down to the bottom of the hole.</p> <p>or</p> <p>When reaching the drill hole depth pull out the drill bit whilst power drill is switched on. To reduce the drill dust in the drill hole repeat this step minimum three times, starting from the bottom of the borehole (discharging the drill hole).</p>
3		<p>Insert Ceiling Anchor up to attachment contact.</p>
4		<p>Drive in the protruding pin.</p>

Ceiling Anchor DN

Intended use
Installation instructions

Annex B3

Table C1: Characteristic values for all load directions and failure modes

Ceiling Anchor			DN 6x40	DN 6x70
Installation factor	γ_{inst}	[-]	1,0	
All load directions and for all failures				
Characteristic resistance in cracked and uncracked concrete C20/25 to C50/60	F_{Rk}	[kN]	5,0	
Partial factor ¹⁾	γ_M	[-]	1,5	
Minimum edge distance	$c_{cr} = c_{min}$	[mm]	150	
Minimum spacing	$s_{cr} = s_{min}$	[mm]	200	
Steel failure with lever arm				
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	5,1	
Partial factor ¹⁾	γ_{Ms}	[-]	1,25	

¹⁾ In absence of other national regulations

Table C2: Characteristic values under fire exposure

Ceiling Anchor			DN 6x40	DN 6x70	
all load directions					
Fire resistance class	R30	Characteristic resistance	$F_{Rk,fi}$	[kN]	0,74
	R60		$F_{Rk,fi}$	[kN]	0,61
	R90		$F_{Rk,fi}$	[kN]	0,49
	R120		$F_{Rk,fi}$	[kN]	0,42
Steel failure with lever arm					
Fire resistance class	R30	Characteristic bending resistance	$M^0_{Rk,s,fi}$	[Nm]	0,39
	R60		$M^0_{Rk,s,fi}$	[Nm]	0,33
	R90		$M^0_{Rk,s,fi}$	[Nm]	0,26
	R120		$M^0_{Rk,s,fi}$	[Nm]	0,23
Edge distance and spacing, partial factor					
Fire resistance class	R30 to R120	Partial factor	$\gamma_{M,fi}$	[-]	1,0
		Spacing	$s_{cr,fi}$	[mm]	200
		Edge distance	$c_{cr,fi}$	[mm]	150
			For fire exposure from more than one side $c \geq 300mm$.		

Ceiling Anchor DN

Performance
Characteristic resistance

Annex C1